

Classification Standards for Aluminum Alloy Cable Trays



Overview

This guide for engineers and installers has been developed by ABB as a practical reference regarding cable tray characteristics, installation, and requirements.

Key Takeaways

Aluminum alloy cable trays are classified based on material, load capacity, design type, and environmental suitability, providing lightweight, corrosion-resistant solutions for various installations.

Aluminum Alloy Cable Tray Classification

Classification Criteria	Description	Notes / Examples
Material / Alloy	Aluminum alloys (commonly 6061-T6, 5052, 6063)	Selected for high strength, corrosion resistance, and lightweight properties; anodized for enhanced surface protection ()
Design Type	Ladder, perforated, solid-bottom, wire mesh	Ladder trays allow ventilation and heat dissipation; perforated trays improve airflow; solid-bottom trays protect cables from dust and debris; wire mesh trays are lightweight and flexible ()
Load Rating / Class	CSA Class C/3M, NEMA 8C, or equivalent	Load ratings are based on tray width, rung spacing, and span; trays support additional concentrated loads (e.g., 200 lb per section) with a 1.



5 safety factor () Span / Rung Spacing Standard spans with 12 in. rung centers; maximum open spacing ≤ 102 mm Continuous spans reduce deflection by up to 50%; rung orientation may allow top or bottom mounting of cable ties () Finish / Surface Treatment Anodized, powder-coated, or natural aluminum Anodizing forms a dense oxide layer for superior corrosion resistance, ideal for outdoor, coastal, or industrial environments () Environmental Suitability Indoor, outdoor, coastal, industrial, corrosive environments Aluminum trays resist atmospheric corrosion, pitting, and stress corrosion cracking; suitable for high-humidity or salt-laden environments () Thermal / Electrical Performance High thermal conductivity and electromagnetic shielding Aluminum trays help manage cable heat and reduce electromagnetic interference in sensitive installations () Fabrication / Construction Extruded I-beam side rails, welded rungs, snap-in splice plates Ensures structural integrity, easy installation, and smooth edges to prevent cable damage () Key Insights Lightweight and High Strength: Aluminum trays reduce labor costs and structural reinforcement requirements ().

Corrosion Resistance: Anodized aluminum provides long-term durability in harsh environments (). Load and Span Considerations: Proper selection of tray width, rung spacing, and span ensures compliance with CSA and NEMA standards (). Installation Flexibility: Snap-in splice plates and reversible rungs allow versatile mounting options ().

This classification table provides a comprehensive overview for selecting aluminum alloy cable trays based on mechanical, environmental, and installation requirements, ensuring optimal performance and longevity in diverse applications.

Article Content

Cable Tray Technical Guide A practical guide to product selection and ...

This guide for engineers and installers has been developed by ABB as a practical reference regarding cable tray characteristics, installation, and requirements.

CableTray Book English

All calculations and data for AH1-8 series are based on cable tray with rungs spaced on 12" centers with tray supported as simple spans with deflection measured at the midpoint.

Aluminum Cable Tray Specifications | PDF | Mechanical Engineering

The document provides detailed specifications for aluminum cable trays, including features, accessories, material compliance, and load ratings. It outlines various applications in commercial and industrial

GUIDE CABLE TRAYS TECHNICAL

Specifies requirements for metal cable trays and associated fittings designed for use in accordance with the rules of Canadian Electrical Code, Part I and the National Electrical Code®

Series 1, 2, 3, 4, 5 Alum Specification Document.pdf

2.08 General: Except as otherwise indicated, provide metal cable trays, of types, classes and sizes indicated; with splice plates, bolts, nuts and washers for connecting units.

IEC 61537:2023 | IEC

IEC 61537:2023 specifies requirements and tests for cable tray systems and cable ladder systems intended for the support and accommodation of cables and possibly other electrical equipment in

Codes and Standards | Cable Tray Institute

The Cable Tray Institute is making available the current edition of this practical guide for the proper installation of aluminum or steel cable tray systems. These guidelines will be useful to engineers,

Aluminum Cable Tray

Aluminum Cable Tray systems are lighter than steel cable tray and Certified CSA Cable Tray, UL listed, NEMA and certified. Because of their lighter weight aluminum cable trays are easier to install than

Full cable tray systems specification document

A. General: Except as otherwise indicated, provide metal cable trays, of types, classes and sizes indicated; with splice plates, bolts, nuts and washers for connecting units.

IEC Standard for Cable Tray: Complete Technical Guide

IEC 61537 is the internationally recognized benchmark for metal cable tray systems. It applies to cable trays made of steel, stainless steel, aluminum, or other metallic materials. The

PDF document

Read this PDF document online, download the original file, and browse related details on device.report. Additional coding instructions can be found in the Article File chapter of

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GUIDE CABLE TRAYS TECHNICAL

In accordance with its continuous improvement policy, Legrand reserves the right to change the specifications and illustrations without notice. All illustrations, descriptions and technical information

Ecuadorian Standard for Cable Trays

Different cable tray designs are distinguished by factors such as differences in width, height of the side, stair design, maximum space between steps, and connection of the side to the base . These factors

CABLE TRAY SYSTEMS GUIDE

The design and cost of the cable tray is greatly affected by this designation. In order to determine the most appropriate and economical system, a class should be selected that reflects the actual total

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